

CERAMIC FRIT AND OPACI-COAT-300 GUIDELINES

HD Glass Digitally Printed Ceramic Frit

Image Resolution (preferred)	≥ 600 ppi
Image Resolution (minimum)	180 ppi
Bleed	0.06"
Color space required	RGB
HD Print Heads	24
Glass Size (max)	84" x 142.5"
Glass Size (min)	12" x 12"
Glass Weight (max)	500 lbs.
Color Matching	Pantone® and RAL®
File Type (preferred)	Vector (ai, eps, some PDF)
File Type (compatible)	psd, jpg, pdf, tif, dwg, dxf
Medium	Ceramic Enamel Frit

Please contact hdglass@hartung-glass.com for complete specification requirements or any questions.

Impressions Silk Screened Ceramic Frit

- Maximum size Rolled: 84" x 140 (250-lbs)
- Minimum size Rolled: 18" x 3-1/2" (18" diagonal, 1/4-in. min. thickness)
- Maximum size Screened: 78" x 140" (250-lbs)
- Minimum size Screened: 12" x 12" (5-1/2" x 5-1/2" undersize available at additional cost)

Impressions Silk Screened Ceramic Frit Standard Colors:

Black, Warm Gray, Evergreen, Gunmetal, Lava Bronze, High Opacity White, Ceramic Etch, Satin Etch, Solar Gray, Charcoal, Solar Bronze, Ford Blue

Opaci-Coat-300

Location	Max. Rolled	Min. Rolled	Max. Sprayed	Min. Sprayed	Max Weight
Tukwila, WA	75" x 120" **	5" x 24" (1/4-in. min.)	75" x 120" **	14" Diagonal	200-lbs
Wilsonville, OR	84" x 140"	18" x 3-1/2" (1/4-in. min.)	N/A	14" Diagonal	250-lbs

* Larger sizes subject to review.

Subject to product limitations for any fabrication required.

Opaci-Coat-300 Standard Colors: Black, Evergreen, Primary White, Snow White, Light White, Lava Bronze, Medium Gray, Warm Gray, Harmony Blue, Harmony Bronze, Harmony Gray, Harmony Solex