

## INSULATING GLASS FABRICATION GUIDELINES

<b>Hartung Commercial IG Capabilities</b>	
Maximum IGU size	110" x 189"
Minimum IGU size	12 in. x 12 in.
Maximum IGU weight	Up to 2000 lbs.
Glass Thicknesses	3/16" - 2.5"
Spacers	Aluminum / stainless steel TriSeal structural silicone warm edge
Maximum IGU thickness (overall)	3-1/2"

<b>Hartung Residential IG Capabilities</b>	
Maximum IGU size	83" x 143"
Glass Thicknesses	3/32" - 1/4"
Spacers	Aluminum Super Spacer warm edge foam Evo
Maximum IGU thickness (overall)	2"
Gas fill	Argon
Standard Sightlines	7/16" - 3/4"
Muntin Bar/Grid	5/8", 3/4" and 1" Flat and sculptured Black, almond & white