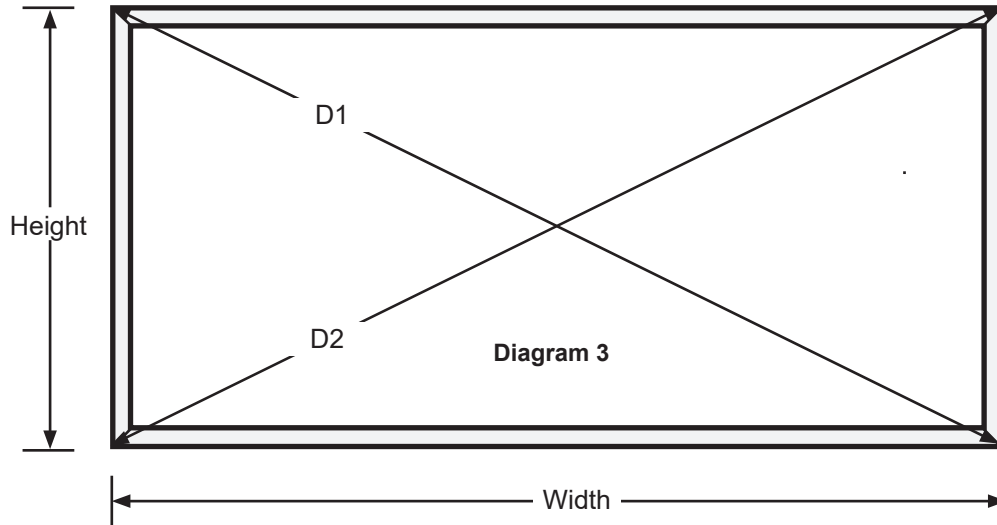
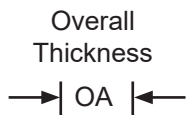


QUALITY STANDARDS FOR INSULATING GLASS



UNIT DIMENSIONAL STANDARDS (See Diagrams 1 & 2)		
Width & Height Dimensional Standards	Squareness Standard	Overall Thickness
Up to 30": +1/8" to -1/16" 30" to 60": +5/32" to -1/16" 60" to 84": +3/16" to -1/16" Over 80": Please call	The difference between diagonal measurements cannot exceed 1/4"	See Table 1A



Overall Thickness Variances for Insulating Glass Units Table 1A		
Overall (OA)	Minimum	Maximum
7/16"	0.41"	0.49"
1/2"	0.48"	0.55"
9/16"	0.54"	0.63"
5/8"	0.60"	0.70"
11/16"	0.66"	0.76"
3/4"	0.70"	0.81"
13/16"	0.74"	0.88"
7/8"	0.83"	0.95"
15/16"	0.86"	0.99"
1"	0.94"	1.06"
1-1/16"	1.00"	1.12"
1-1/8"	1.06"	1.19"
1-3/16"	1.13"	1.25"
1-1/4"	1.18"	1.31"